

Owner's Manual and Operational Checklist



Owner: _____ EcoRover Chair serial number_____ Place of Delivery _____ Date of Delivery _____

Contact for questions and customer service:

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Welcome to the EcoRover Chairs

Congratulations _______on your new ownership of an EcoRover Chair. Our mission is to provide greater access for our customers with better tracked wheelchair technology, and at a more affordable cost. Please feel free to contact us with any questions, suggestions, or feedback about your new EcoRover Chair.

The purposes of this owners' manual and operational checklist are:

- 1) To ensure that EcoRover Chairs or an authorized dealer for EcoRover Chairs has provided a comprehensive training process to the new EcoRover Chair Owner.
- 2) To ensure that the new EcoRover Chair owner has an owner's manual that covers all aspects of operation and is practical for the owner's reference.
- 3) To ensure that the owner understands and accepts certain aspects of the EcoRover Chair including safety, warranty, service, and liability release.

Now get ready to Explore Life!

Sincerely,

Cordell Jeter President of EcoRover Chairs

This owner's manual and operational checklist requires certain items to be read and checked off and certain pages be initialed by:

- 1) The new EcoRover Chair owner (hereafter referred to as OWNER), and
- 2) EcoRover Chairs or an authorized dealer for EcoRover Chairs (hereafter referred to as ERC)

Prior to using the EcoRover Chair, users and attendants must read and follow these guidelines and warnings. Failure to do so may result in a tip-over or loss of control causing injury to users or others.

ERC OWNER (Read, discuss and check)

- ____ DO NOT get in or out of the EcoRover Chair without the <u>controls</u> <u>turned off</u>.
- ____ **DO NOT** operate an EcoRover Chair without the <u>seatbelt or the</u> <u>shoulder harness</u> buckled-up.
- ____ **DO NOT** operate with more than <u>one person</u> on the EcoRover Chair.
- ____ **DO NOT** operate without knowing your <u>surroundings.</u> Be aware of the people and objects around you. Be especially careful of children, who tend to run without looking.
- ____ **DO NOT** navigate an EcoRover Chair on more than a <u>20-degree slope</u>.
- ____ **DO NOT** attempt to ascend or descend <u>stairs</u>.
- ____ **DO NOT** attempt to go up or down <u>curbs more than 4 inches high</u>.
- ____ **DO NOT** navigate into more than <u>eight inches of fresh water</u>.
- ____ **DO NOT** <u>stand or climb on the tracks</u> or the back of an EcoRover Chair.
- ____ **DO NOT** put your <u>hands or fingers on the tracks</u> while driving.
- ____ **DO NOT** touch the <u>motors</u>. They get <u>very hot</u>.
- ____ DO NOT exceed the weight limit of 275 lbs.
- ____ **DO NOT** begin use of an EcoRover Chair without a <u>full battery charge</u>.
- ____ **DO NOT** ride on the EcoRover Chair when <u>loading onto a trailer</u>, <u>vehicle, or carrier</u>.

ERC OWNER (Read, discuss and check)

_ ___ Avoid Tipping Over

Do not navigate an EcoRover Chair on more than a <u>20-degree slope</u>. This tracked wheelchair can and will tip over in any direction if pushed beyond the limits stated in this section. The EcoRover Chair is equipped with an anti-tip system in the rear. The purpose of this safety feature is to give warning to the user that the EcoRover Chair has reached the safe incline limit. In this situation, the user should stop, and reverse direction by pulling back on the joystick to avoid tipping over.

Look Before Turning

EcoRover has tremendous power and can cause property damage and/or serious injury to people. It also has a rigid anti-tip system that extends out 2 feet (24 inches) behind the driver. The anti-tip system will turn with the chair hitting what is within range behind the driver. Look to the rear before turning. Be aware of objects and people in proximity to the EcoRover Chair.

____ Avoid Unauthorized Modifications

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Do not used replacement parts that are not authorized by EcoRover Chairs. Do not make modifications that are not authorized by EcoRover Chairs. Doing so may cause a safety hazard and possible harm to the user or other people.

ERC OWNER (Read, discuss and check)

____ Safely Tie-down the EcoRover Chair

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\land WARNING

When transporting your EcoRover Chair, strap it down using the <u>base</u> <u>frame</u> or the track frame. Do not strap it down using any part of the seat frame. This may cause damage to the actuator. Be sure to strap down using two opposite sides down of the base frame or track frame. If you are not sure where to place your straps, you may contact EcoRover Chairs or an authorized dealer for advice.

Safely Tow the EcoRover Chair

If for any reason your EcoRover stops working while you are using it, you can have someone take both motors out of gear being careful not to touch the canister part of the motor. They can be hot. Once they are out of gear, the EcoRover can be pulled by another EcoRover, an ATV or car by securing straps to the <u>base frame</u> of the EcoRover Chair. Do not attach the straps to the seat frame as this could damage the actuator. Do not pull the EcoRover more than 5 miles per hour as this could damage the gearboxes. Once you get your EcoRover Chairs to a safe place, contact EcoRover Chairs or an authorized dealer to schedule service.

Unplug the Charging Cord Prior to Use

\land WARNING

The EcoRover Chair will operate while the charging cord is plugged into the charger and into the electrical outlet. To avoid damage to the charger and/or the electrical outlet, make sure the charger cord is completely unplugged and properly stored prior to using the EcoRover Chair.

ERC OWNER (Read, discuss and check)

____ Understand the Circuit Breaker

EcoRover Chairs come with a 90 AMP circuit breaker that protects the Curtis-Wright R-Net power module. If tripped, it will re-set automatically within a minute. If the circuit breaker trips a second time, the cause will need to be determined by a service technician and the circuit breaker will need to be replaced.

Some reasons for tripping the circuit breaker are 1) Over-current from the battery, 2) Short circuit of the wiring or 3) Overload through exceeding the weight limit, the tow capacity limits, the incline limits or a combination of these.

____ Understand the Fuses

It is very unlikely that a fuse will be blown. But if this happens, replacement fuses can be sourced at most auto parts and hardware stores. The following components are protected by fuses. 1) Lights, 2) USB Port and 3) Tilt Control

____ Have a good Emergency Plan

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Every great outdoor adventure includes a good emergency plan. In the unlikely event that the EcoRover Chair fails in operation, or another emergency comes up, make sure you have communications with an emergency contact who knows your whereabouts.

Operating Instructions for EcoRover Chairs

"Read before operating your EcoRover."

Before sitting in your EcoRover, make sure the controls are **"OFF"** and nothing is being displayed on the joystick screen. The screen is blank.

Enter and sit comfortably in the seat, securely fasten yourself in with either the seatbelt or four-point shoulder harness.

Beginning your adventure. Turn EcoRover "ON" by a single tap on the green button, wait 2 seconds, and the setting will be displayed in the joystick screen.

Auto Shut off: As a safety feature, if your EcoRover is not engaged or moved for more than 20 minutes, the joystick will automatically shut off. If this happens, just tap the "green" power button on the joystick to turn EcoRover back "On".

Select speed: EcoRover has five speeds, one through five, with one being the lowest speed and 5 being highest. Speeds can be adjusted left or right using the bottom buttons on the face of the joystick. The left button has two orange horizontal lines and is used to slow down the speed. The right button has four orange horizontal lines and is used to turn up the speed. The window just above these buttons shows what speed you are at. The max speed is 3.5 miles per hour, walking pace. Speed setting all the way to the left is recommended for first time users.

First time users should set speed to "1". see above instructions for settings.

Battery level: Make sure battery is at 100% prior to starting your adventure. The indicator is on the left side of the joystick screen. Please be aware of your battery usage when traveling.

Operating Instructions for EcoRover Chairs

"Read before operating your EcoRover."

Tilt: EcoRover Chairs have a tilt switch located on the joystick mount. Push the tilt switch forward to tilt your seat forward or pull the switch backwards to tilt your seat back. When traveling up an inclined surface, tilt the chair forward, this will allow traveling up the incline. Tilt the chair back to travel down an inclined surface. **DO NOT** navigate an EcoRover Chair on more than a <u>20-degree slope.</u>

Light Switch: EcoRover has an on/off light switch which is mounted on the joystick mount right above the tilt switch that turns the two LED headlights on that are mounted under the seat pan. If your EcoRover came without a light switch, press the button on the joystick that has a blue headlight icon to turn on and off your headlights.

Joystick: engages the motors for movement. The joystick is sensitive to touch, little force is needed to experience the full capabilities of EcoRover. The joystick controls direction by the driver leaning the joystick in the desired direction of travel. For movement, the joystick acts just like an accelerator pedal in a car. The less pressure on the joystick, the slower the EcoRover Chair will move. To "STOP" simply release or let go of the joystick. EcoRover will immediately stop, and an electronic brake will engage.

Rain: EcoRover Chairs can get rained on, no issues, but if there is lightning, seek shelter.

Push the joystick SLOWLY forward and begin your adventure!

Joystick and Control Panel

Joystick: This controls the speed and direction of the wheelchair. Push the joystick in the direction you wish to go. The further you push it, the faster the speed. Releasing the joystick stops the wheelchair and automatically applies the brakes.

Joystick Check: With the control system switched off, check that the joystick is not bent or damaged and that it returns to the center when you release it. If there is a problem do not use your wheelchair and call your customer service contact.

Operational Features: Power button, horn button, speed control buttons, light switch, tilt switch, and AGM battery level display. Mode is preset to outdoor use but can be activated for indoor / outdoor use. The controls may be mounted on the left arm or on the right arm of the EcoRover Chair.



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Joystick and Control Panel

Thermal Rollback: The R-Net Controller is equipped with a thermal rollback circuit. This circuit monitors the temperature of the controller, which roughly translates to motor temperature. In the event the R-Net Controller becomes excessively hot, motor amperage is reduced. For every degree above normal temperature, the motor current limit is reduced proportionally. This reduces power which could also reduce trackchair speed. Once the R-Net Controller reaches its temperature limit, the current output is reduced to zero and your trackchair will stop. This allows the electrical components and motors to cool down. When the temperature returns to a safe level, your trackchair will resume its normal operation.

<u>Trouble Shooting with Fault Codes:</u> The R-Net Controller is designed with the user's safety as the number one priority. It incorporates many sophisticated self-test features which search for potential problems at a rate of 100 times per second. If the R-Net detects a problem either in its own circuits or in the trackchairs electrical system, it may stop the trackchair, depending on the severity of the problem. The R-Net is designed to maximize the user's safety under all normal conditions. The following table identifies the individual fault codes. The fault codes are displayed as a rapid flashing of the lights. If you encounter one of these fault codes, try the solution if one is listed, then turn your trackchair off and then on again. If the problem persists, contact a customer service representative.

# of Flashing Lights	Flashing Lights appear on the AGM Battery Level Display - Diagnosis and Solution
1	The batteries need charging or there is a bad connection to the batteries. Check the connections to the batteries. If connections are good, try charging batteries.
2	The left motor has a bad connection. Check the left motor connection.
3	The left motor has a short circuit to another connection. Contact a customer service representative.
4	The right motor has a bad connection. Check the right motor connection.
5	The right motor has a short circuit to another connection. Contact customer service representative.
6	The trackchair is being inhibited. Contact a customer service representative.
7	A joystick fault is indicated. Make sure the joystick knob is positioned in the center.
8	A controller system fault is indicated. Make sure all the connections are secure and the batteries are fully charged.
9	The parking brakes have a bad connection. Check the parking brake motor connections. Make sure the brake levers are in the correct position.
10	An excessive voltage has been applied to the controller. This is usually caused by a poor battery connection. Check the battery connections.

Charging for AGM Batteries High quality, 100-240V AC Balance Charger



The charging program consists of 3 steps: constant current, constant voltage, and float charging. The chargers provide protection against overload, over-voltage, over-heating, short circuit, and reverse polarity connections.

SPECIFICATIONS:				
DC Output				
Maximum DC output voltage	29.4 V			
Maximum DC output current	15 A			
Maximum DC output power	430 W			
Nominal DC output current	15A @ 110 VAC, 15A @ 220 VAC			
Battery type	Lead Acid			
	AC Input			
AC input voltage range	85-265 VAC			
Nominal AC input voltage	100-240 VAC			
Nominal AC input frequency	50 / 60 Hz			
Maximum AC input current	8A			
Nominal AC input current	6A			
Power factor	>0.9			
	Mechanical			
Dimensions	18.2 x 10.5 x 6.5 cm (7.16 x 4.13 x 2.55")			
Weight	4 lbs. (1.8 kg)			
Cooling	Active cooling with fan			
	Environmental			
Enclosure	IP65			
Humidity	5% — 95%			
Operating temperature	-20°C to 80°C (-10°F to 176°F), Derated at >60°C (140°F)			
Storage temperature	-40°C to 85°C (-40°F to 185°F)			

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LED LIGHT STATUS

LED	Charger Status
1. Yellow light blinks 2 times per second.	AC input is ready, battery is not connected yet.
2. Red light blinks 1 time per second.	Charging, battery power is below 80%.
3. Yellow light blinks 1 time per second.	Charging, battery power is between 80% and 90%.
4. Green light blinks 1 time per second.	Charging, battery power is between 90% and 100%.
5. Green light is still on.	Charging is complete.
6. Red light blinks 2 times, interval 1 second, 2 times again.	Charger temperature overheating alarm.
7. Red light blinks 3 times, interval 1 second, 3 times again.	Output over-current alarm.
8. Red light blinks 4 times, interval 1 second, 4 times again.	Output over-voltage alarm.
9. Red light blinks quickly.	Input power failure.
10. Red and green light blinking alternately.	The output is short-circuited, or the positive and negative poles of the battery are reversed.

If there is a problem with the charger, the fan will stop rotating and the LED indicator will blink red light to give an error warning. Please disconnect the charger from the wall socket.

WARNING AND SAFETY NOTES

Ensure the battery system has the properly rated voltage, amp hours and type for this charger. Never leave the charger unattended when it is connected to its power supply.

The allowable AC input voltage is 100-240V AC. Never connect it to any other voltage.

Never place the charger and batteries connected to it on any form of flammable surface. Never operate the charger in the vicinity of inflammable material or gas.

Ensure that there is unrestricted airflow to and from the charger's cooling slots. Never place the charger on a carpet or similar surface.

Never operate this charger if it has received any physical damage, been dropped, or received a sharp blow.

Do not disconnect the DC charging cord while the charger is operating. This can cause arcing and/or explosion.

Never charge a frozen or non-rechargeable battery as they may explode, causing injury, death, property damage, and/or fire.

To reduce the risk of fire, do not use it near flammable materials or vapors. Always use the charger on a non-combustible surface (Metal, brick, concrete, etc.)

Take great care to maintain correct battery polarity to avoid shot circuit. There is information on charger to show wire color and polarity.

Read the battery manufacturer's instructions and adhere to them strictly.

Charging for LifePo4 Batteries High Quality, 100-240V AC Balance Charger

The charging program consists of 3 steps: constant current, constant voltage, and float charging. The chargers provide protection against overload, over-voltage, over-heating, short circuit, and reverse polarity connections.

SPECIFICATIONS:

DC Output			
Maximum DC output voltage	29.2 V		
Maximum DC output current	25 A		
Maximum DC output power	700 W		
Nominal DC output current	25A @ 110 VAC, 25A @ 220 VAC		
Battery type	12S LiFePO4 Battery		
	AC Input		
AC input voltage range	85-270 VAC		
Nominal AC input voltage	100-240 VAC		
Nominal AC input frequency	50 / 60 Hz		
Maximum AC input current	8A		
Nominal AC input current	6A		
Power factor	>0.9		
	Mechanical		
Dimensions	18.2 x 10.5 x 6.5 cm (7.16 x 4.13 x 2.55")		
Weight	4 lbs (1.8 kg)		
Cooling	Active cooling with fan		
	Environmental		
Enclosure	IP65		
Humidity	5% — 95%		
Operating temperature	-20°C to 80°C (-10°F to 176°F), Derated at >60°C (140°F)		
Storage temperature	-40°C to 85°C (-40°F to 185°F)		

LED LIGHT STATUS:

LED	Charger Status
1. LED solid green.	The charger is ready to charge, or Charging is complete.
2. LED Green blinking.	The charger is charging.
3. Red light blinking quickly.	Input power failure.
4. LED Red and green blinking alternately.	The output is short-circuited, or the positive and negative poles of the battery are reversed.
5. Red light blinks 2 times, interval 1 second, then 2 times.	Charger temperature overheating alarm.
6. Red light blinks 3 times, interval 1 second, then 3 times.	Output over current alarm.
7. Red light blinks 4 times, interval 1 second, then 4 times.	Output over-voltage alarm.

If there is a problem with the charger, the fan will stop rotating and the LED indicator will blink red light to give an error warning. Please disconnect the charger from the wall socket.

WARNING AND SAFETY NOTES:

Ensure the battery system has the properly rated voltage, amp hours and type for this charger. Never leave the charger unattended when it is connected to its power supply. The allowable AC input voltage is 100-240V AC. Never connect it to any other voltage. Never place the charger and batteries connected to it on any form of flammable surface. Never operate the charger in the vicinity of inflammable material or gas. Ensure that there is unrestricted airflow to and from the charger's cooling slots. Never place the charger on a carpet or similar surface. Never operate this charger if it has received any physical damage, been dropped, or received a sharp blow. Do not disconnect the DC charging cord while the charger is operating. This can cause arcing and/or explosion. Never charge a frozen or non-rechargeable battery as they may explode, causing injury, death, property damage, and/or fire. To reduce the risk of fire, do not use it near flammable materials or vapors. Always use the charger on a non-combustible surface (Metal, brick, concrete, etc.) Take great care to maintain correct battery polarity to avoid shot circuit. There is information on charger to show wire color and polarity. Read the battery manufacturer's instructions and adhere to them strictly

Armrest Adjustments

You can adjust both the height of the armrests and the length by pulling out the two pins located at the back of the armrests. Just simply raise or lower the armrest to desired height or slide the armrest forward or backward to desired length then replace the two pins.

Footplate Adjustment

To adjust the height of the footplate, use a 9/16 wrench to remove the nuts and bolts on each side of the footplate and on the back of the footplate. Adjust footplate to desired height then replace the nuts and bolts on both sides and back of the footplate.

Initial ERC _____ Initial OWNER ____





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Seat Recline Adjustment

To recline the seat forward or backward, turn the wheels located at the base of the seat back.



Track Adjustments

The tracks are set at the time the tracked wheelchairs are built and require no adjustments. The only time you may need to loosen the track adjustment bolts is if you need to replace any idler wheels or if you need to replace the tracks, which rarely happens.



Cleaning, Storage, and Inspection

Cleaning:

If your EcoRover is dry but has grass and leaves in and around the tracks, you may simply use a leaf blower to blow out the dirt, dry sand, and leaves. If your EcoRover is wet, muddy or has wet sand in and around the tracks, you can hose off the entire chair except for the joystick and the controller box attached under the seat frame. Simply cover them with a plastic bag before hosing down the trackchair.

Storage:

Keep your EcoRover stored in a clean, dry place, not out in the weather. If you need to store your trackchair outside, place a cover over it to keep it out of the weather. Always keep your EcoRover plugged in when not in use. The smart charger will keep your batteries conditioned.

Inspection:

Look for pinched or frayed wires. If you find pinched or frayed wires, discontinue use, and call your customer support contact. If you live near salt water, look for corrosion on wire connections and battery connections. If any connections are corroded, discontinue use, and call your customer support contact.

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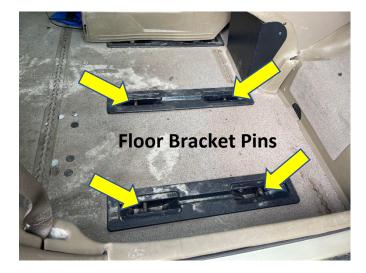
Transport

EcoRover Chairs endorses Northern Tool & Equipment Ultra-Tow Aluminum Hitch Cargo Carrier with Ramp, 500 Lb. capacity, 60in. x 30in. x 4in. Item # 57316. This carrier can be purchased from Northern Tool & Equipment or through EcoRover Chairs, in which case a dealer can train an owner for use.





EcoRover Chairs is designed to be driven into most minivans equipped with a side ramp and the passenger seat removed. This will allow an EcoRover Chair user to drive into the minivan on the ramp, into the passenger seat position and ride as passenger or transfer to the driver seat. **Important:** When transporting an EcoRover Chair in the passenger seat position of a minivan, strapping to the floor bracket pins must be pre-installed so a user can transfer to the driver seat and then secure the EcoRover Chair for transport. Straps should secured to the base frame, not the seat frame.



Warranty and Service

The warranty begins the day you receive your EcoRover.

EcoRover Chairs Limited Warranty:

1 year against manufacturers defects in materials and workmanship for the following components:

-AGM Batteries

-Motors and Gearboxes

-Electronics including joystick, controller, and actuator

2 years against manufacturers defects in materials and workmanship for the following:

- Battery Charger

3 years against manufacturers defects in materials and workmanship for the following:

- Tracks

4 years against manufacturers defects in materials and workmanship for the following:

-Lithium Battery

5 years against manufacturers defects in materials and workmanship for the following:

-Frame

Limitations:

We will not Warrant the following:

-Upholstery, Pads, Hand Grips and Side Bags

-Damage from neglect, water, accidents, or misuse

-Products or components modified without EcoRovers' written consent.

-Damage from exceeding the weight limit

Warranty and Service

If your EcoRover needs repair or service, call your customer service contact.

Your contact for questions and customer service is:

Please have your serial number available when you call.

Options for Service and Repairs

If the component needing service is under warranty, call your customer service contact and a repair will be made at your location.

If the component needing service is no longer under warranty and you want an EcoRover Chair Technician to do the repair, call your customer service contact for a repair quote at your location and a repair quote at the dealer's location.

If the component needing service is no longer under warranty and you want to replace the component yourself, an EcoRover Chair Technician can take you through the process. If you need parts, we can arrange drop shipment directly to your location. Call your customer service contact for a DIY repair support quote.



If you try to replace components without speaking to one of our EcoRover Chair Technicians, you will void the warranty and may cause a safety hazard

Specifications for EcoRover Chairs

Overall Length..... 48.0 inches Overall Width..... 29.5 inches Overall Height..... 46.0 inches Seat Height..... 22.0 inches Seat Width..... 21.0 inches Seat Depth..... **19.0** inches pounds Operating Weight..... 350 Average Speed..... 3 mph Turning Radius..... Zero Ground Clearance..... 5.0 inches Standard 12-volt batteries.... Dual, sealed, deep cycle Range depending on terrain.... Up to 7 miles Optional LiFePO4 Battery..... 24-volt 200ah Range depending on terrain.... Up to 15 miles Charger..... 25-amp, waterproof Dual Motors..... 24-volt gearmotors, 2hp Controls..... Curtiss-Wright control box and joystick Weight Capacity...., 275 lbs.

Customer Registration Form

Delivery Date:	Dealer:
Serial Number:	Model:
Customer Information	
Name:	
Address:	
Address:	
Email:	
Cell Phone:	

I have read the <u>Owner's Manual & Operational Checklist for EcoRover Chairs</u> and have been trained for the proper and safe use of EcoRover Chairs. I have retained a copy of the <u>Owner's Manual & Operational Checklist for EcoRover Chairs</u>.

Print Name

Signature

Date

(Optional Media Release) I consent to and allow EcoRover Chairs, their agents, and dealers to use any submitted photos for marketing and promotion of EcoRover Chairs.

Print Name

Signature

Date